





Meet Your Presenters







Tom Bray



Tom Moore, CTP



James Berry, CTP



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Training Regulations Tom Bray



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DOT Training Requirements

- Two main categories of DOT training:
 - Required Implied
- Non-driver training requirements
- Other agency training requirements





ELDT Current Requirements		
Entry-level driver:		
 A CDL driver hired with less than one year of experience operating a veh requiring a CDL 	icle	
• Entry-level driver must be trained on four topics:	_	
 Driver qualification Hours of service		
Driver wellness Whistleblower protections	_	
• Upon completion of training driver is to be given a certificate of tr	raining —	
(see §380.513 for details)	_	
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ELDT Current Requirements		
225 i carrette (qui ements	_	
 If hiring an entry-level driver, the carrier must: Get a copy of the certificate if driver has had the training or provide the 	driver with	
the training and issue certificate • Place copy of certificate in driver's file		
• Requirement found in Subpart E to Part 380		
	_	
	_	
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ELDT Future Requirements		
Requires training in specific areas for all new Class A and B drivers	and	
drivers getting certain endorsements • Training program must include:	_	
Theory training (classroom): 31 topics Range training: 7 topics/skills	_	
On-the-road training: 12 topics/skills	_	
 Driver must pass assessments (tests on theory and proficient at sl No minimum hours required 	kills)	
•	_	
	_	
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ELDT Future Require	ments			
Will requires all training en "Training Provides Parists	ntities (carriers and schools) to	be listed on the		
"Training Provider Registry • To be in TPR, entity must r	meet requirements on:			
	ate and meet local requirements			
 Equipment – Match class I Instructors – Two years of 				
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10	2021 © All Rights Reserved	Hattonial Private Insek Launchi		
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ELDT Future Require	ments			
	state and local requirements			
	fill out online application and b	be provided a TPR		
	ng facilities, three TPR applications			
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See 317	2021 © All Rights Reserved	National Private Truck Council		
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ELDT Future Require	ments			
an entity on the TPR will b	nly drivers that completed a tra be allowed to take CDL tests pletion information in TPR, which is			





 \bullet Requirements found in Subpart F and G of Part 380 and Appendixes A to E to Part 380



Hazardous Materials	
 All HM employees must be trained within before working unsupervised or 90 days, and then every three years or when "the job" changes 	
Training must include: General awareness training	
Function-specific training Safety training Safety training	
Security awareness training In-depth security training, if	
Mode-specific HM training	
Requirements found in §172.704 and §177.816	
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Longer Combination Vehicles (LCVs)	
LCV Instructors (classroom and skills) must meet knowledge, experience,	
and training requirements	
LCV driver must: Complete knowledge and skills training	
 Pass knowledge and skills tests Documentation must be kept in driver's/instructor's DQ file 	
Covered in Part 380, Subparts A, B, C, and D	
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Implied Training Requirements	
• §390.3(e)(2): Every driver and employee shall be instructed regarding, and	
Spaniser(z): Every other and employee shall be instructed regarding, and shall comply with, all applicable regulations *CDL, DQ, and HOS the big ones in this area!	
§385.5: Adequate safety management controls (systems, policies, programs, practices, and procedures used by a motor carrier to ensure	
compliance)	

Implied Training Requirements

- §391.11(b)(3): ...can, by reason of experience, training, or both, safely operate...
- §393.1: Every motor carrier and its employees must be knowledgeable of and comply with...
- §396.1: Every motor carrier, its officers, drivers...must be knowledgeable of and comply with the rules of this part...
- §382.601: Each employer shall provide educational materials that explain the requirements of this part and the employer's policies and procedures



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Non-Driver Training Requirements

- §396.19: Annual inspectors
- \bullet §396.25: Brake inspection, maintenance, and repair
- \bullet §382.603: Reasonable suspicion training for supervisors
- HM for loaders/unloaders, shipping clerks, supervisors, mechanics, etc.
- \bullet OSHA for technicians: HazCom, tire and rim training, LO/TO, and other job-specific
- EPA for technicians working with refrigerants



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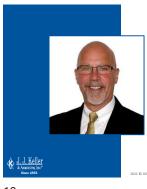


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J. J. Keller* Safe & Smart Driver Training Program



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Best Practices in Driver Training Tom Moore, CTP

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The Case for Training

- The bottom line properly trained drivers lead to fewer:
 - Accidents
- Image issues
- Freight claims • Injuries
- Fines/penalties Vehicle downtime
- Customer complaints
- And...
 - Increased productivity Improved customer satisfaction
 - Better morale
- · Lower insurance costs
- Lower turnover
- · Better retention results





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Elements of Effective Training

- Get buy-in from the top
- Assess current state (trainee knowledge, job responsibilities, job hazards, policies, standards)
- Set the budget
- Select skilled trainers
- Develop engaging training materials
- Determine students' learning style and adapt to the student
 - Delivery: visual, auditory, hands-on
 - Content: pure information, hands-on activities, problem solving activities
- Test for knowledge





Types of Training	
On-boarding/orientation	
• Ongoing	
On the job Recurring	
• Remedial	
• Life skills	
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Identifying the Need	
 Government regulations (FMCSA, OSHA, EPA, IRS, Homeland Security, USDA, FDA, etc.) 	
Company policies	
Metrics Safety	
Fuel economy Customer service	
Employee surveys, exit interviews, discipline and social media	
New employee orientation	
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Who Is to Be Trained?	
Know the individual learning type	
Hands-on Visual	
• Auditory	
Try to use all three for standardized or group training	
•	

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Training Delivery Options

- Classroom
- Individual
- Web-based training
- On-board computer
- Newsletter
- Safety/operational meetings
- DVD, CD, recorded message



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Barriers to Effective Training

- No support from top management
- Trying to do too many things
- Poor execution
- No tracking of results
- Lack of training resources
 - Capital and Time
 - Staffing
 - Facilities

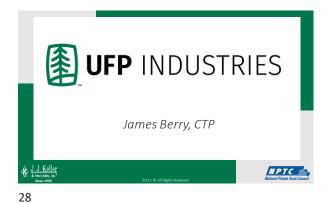


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WHERE WE ARE

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GLOBAL LOCATIONS



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Business Segments

BUSINESS SEGMENTS









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- **Private Fleet**
- 395 Power units
 350 Drivers
 725 Flat beds
 50 Roll offs
 175 Curtain sides
 95% of our fleet are day cabs
 Drivers are home every day



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Driver Hiring Requirements:

- Read and write basic English
- 21 years of age
- One documented year of flatbed or similar tractor trailer experience (exception is DDP)
- No preventable DOT accidents in the past three years
- Must pass a DOT physical and drug screen



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UFP Business School:

- We offer over 90 courses for our drivers
- Each location has a kiosk for employees to use
- All training is automatically graded and updated in personnel file
- Courses are selected by plant management and myself.
 - New hire

 - Mandatory
 Corrective action
- We are currently working to send training directly to the cab of the tractor.



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New Driver Training (Day 1):

- - Drivers are required to complete all OSHA annual mandatory training
 - Employer policies and handbook briefing
 - Conduct plant tour-visit each EAP meeting locations
 Meet trainer/mentor-share contact information







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New Driver Training (Day 2):









New Driver Training (Day 3):

Ride along:







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New Driver Training (Day 4)

Trainee Drivers:





Normally a trainee will have a mentor or trainer in the cab for up to 2 weeks





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New Driver Training (Day 5-14)

Customer specific training:

- Trainee drives every day
- Depending on the plants business segment, drivers will receive specific training - examples:
 - <u>Retail</u>

 - Hours of delivery
 Paperwork procedures (covid procedures)
 - Construction
 - Construction site safety
 Proper PPE for each site
 - Industrial · Forklift training- piggyback
 - Currently our drivers do not overlap business segments







Driver Development Program (2019)

- Created to offer UFP employees an opportunity to expand their
- Since 2019 we have successfully graduated 9 candidates from the program.
- 3 phase course with each phase lasting 30 days





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DDP Phase I

PHASE ONE- (First 30 days)

- Trainee is restricted to drive no more than 50 miles from domicile plant
- . Trainer/mentor will complete new driver training form daily (attached)
- Trainer/mentor will perform one evaluation per week (attached)

Classroom TRAINING REQUIREMENTS:

- Trainee is required to complete all **phase one** courses in the Universal Forest Products Business School
- Each phase requires the driver to complete 6 online UFP business school courses by the completion of each phase.





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DDP Phase II

PHASE TWO - (31-60 days)

- Trainee is restricted to drive no more than 75 miles from domicile plant
- Trainee will always have mentor or trainer in cab at all times while driving
- Trainer/mentor will complete new driver training form daily (attached)
- Trainer/mentor will perform one evaluation per week (attached)

Classroom TRAINING REQUIREMENTS:

Trainee is required to complete all phase two courses in the Universal Forest Products Business School





DDP Phase III

PHASE THREE- (61-90 days)

- No mile restriction in phase three with positive feedback from trainer
- Trainee will always have mentor or trainer in cab at all times while driving
- Trainer/mentor will complete new driver training form daily (attached)
- Trainer/mentor will perform one evaluation per week (attached)

Classroom TRAINING REQUIREMENTS:

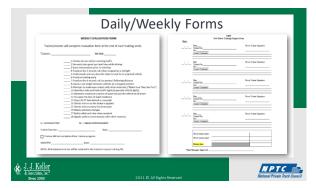
 Trainee is required to complete all **phase three** courses in the Universal Forest Products Business School



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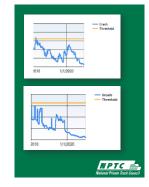


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Continuous Training and Improvement Cameras and driver scorecards

- All trucks are equipped with forward facing cameras
- Since installation we have seen a large decrease in at-risk behavior
- Driver exonerations
- Lower CSA scores(currently at 3% and 6%)
- These tools help us to identify when training is needed, what is working and when we need to change things up.
- Taking a proactive approach to safety.





Driver Scorecards - Self Coaching

- Drivers can see their scores and the scores of their peers-positive competition and immediate feedback
- Plants have monthly contests that include top parking spot, gift certificates, cookouts if fleet maintains a score above 90.
- Top 5 drivers create videos for the fleet to view. This year's theme is what makes me tick and how you too can become a better driver





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$Monthly\,Ride\,Along\,Observation\,Form$



- Team member of management selects driver each month to ride with
 - Observation form is informal and not conducted in secret
 - $\bullet\,$ Provides both driver and manager time to talk
 - Keeps management current to what's outside the office
 - Shows drivers buy in from the top down



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Ride Along Observation Form

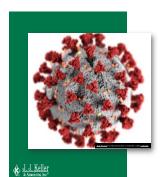












The impact of COVID-19

- Created best practices for drivers
- Electronic BOL signature capture to avoid contact with customer
- Electronic receipts for drivers at the pump-no need to enter building
- Rethink the training process
 Allow trainees to follow trainers in their own truck when possible.
- Trainers and trainees always wear masks in cab. Asked if they feel comfortable.

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Question & Answer Session



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More Questions?



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